Manufacturers, moving from Complexity to Clarity

How leaders in manufacturing are using data to tackle their four most complex challenges.







# Introduction

**Leaders in manufacturing companies are under pressure** to deliver for their organisations. They're trying to identify risks in complex supply chains that extend well beyond their company's own boundaries while achieving sustainability goals. They're helping their teams to succeed and struggling to retain their customers.

It's exhausting, but what can leaders do? Is it possible to have a fuller picture to help you make critical decisions? Yes, it is. Can you reduce risk and cost and at the same time drive innovation? Absolutely you can.

Our experience with manufacturing companies has proven that leveraging the right data creates the free flow of facts you need to make critical, and profitable decisions.

In this ebook, we will share some of those experiences and give you an introduction into how rethinking your data and partnering with Tableau can transform your business.

#### **KEY PAIN POINTS:**

- 1. Reduce risks in your supply chain
- 3. Enable employees to succeed
- 2. Drive sustainability by reducing inefficiency and waste
- 4. Customer Experience is your competitive advantage

of supply chain executives reported that they plan to take steps to make their supply chains more resilient.

The new frontier of smart manufacturing and business models makes it critical for business leaders to be better informed.

Success in this new manufacturing frontier falls to C-suite leaders to act as dedicated agents of change.

Source: KPMG



# Reduce risks in your supply chain

There's no question that the most fragile part of any manufacturing process is the supply chain. So many elements, so many variables, so many chances for something to go wrong. And when something does go wrong, you need the agility to respond quickly and be sure that your response is the right one.

The risks to the supply chain are always going to be there, but is it possible to identify them before they have an impact?

With so many moving parts, supply chains naturally generate huge amounts of data. That data is the key to identifying risks that may otherwise remain hidden. End-to-end visibility of your supply chain gives you the chance to both identify risks and test the results of a decision before you put it into action.

of companies with high-performing supply chains achieve revenue growth greater than the average within their industries

Source: LogisticsBureau





### SUPPLY CHAIN RISK

# **Customer Success Story: SCHAEFFLER**



# THE PROBLEM:

For all global manufacturers Covid-19 has created a unique set of problems that most of us never expected to encounter. As manufacturers of precision bearings for the automotive and aerospace industries Schaeffler Group have built their reputation on accuracy. So, for Schaeffler one of those new issues was needing to understand which warehouses were likely to be most impacted in order to manage the supply chain response.



# THE SOLUTION:

Because Schaeffler's complex supply chain is built on fast and accurate data their Business Intelligence team took a holistic approach to the risks they were concerned with. Through Tableau they combined data on the spread and location of Covid-19 with their own supply chain data. By combining both sets of data Schaeffler could anticipate potential factory closures and disruptions - and take the steps needed to minimise the risk.



### THE RESULTS:

The clarity delivered by bringing together the two sets of data helped Schaeffler to get ahead of the risk and keep their supply chain moving through the disruption of the pandemic. Time was a critical factor and the response was launched within iust 48 hours.

### **RESULTS AT A GLANCE:**

Covid 19 process response launched within

48hrs





# **Drive sustainability by** reducing inefficiency and waste

Sustainability is no longer a 'nice to have' for manufacturers, it's a must have. Not only are customers demanding more sustainable products and packaging but, as raw material and energy costs rise, there's a financial necessity for better sustainability within manufacturing.

However the global supply chain remains full of inefficiencies. Manufacturing accounts for over 50% of the gross world product (GWP) and 20% of every dollar the sector spends is wasted. That's fully 10% of everything we make worldwide lost to inefficiencies and waste.

Sustainability makes business sense because simply, it helps you to reduce that waste. It means concentrating on reducing costs and pushing for efficiencies across your entire organisation. To do so, manufacturing companies need to focus on the metrics that really matter in order to become more sustainable; namely yield, efficiency, uptime and time to market. To do this, of course, requires data, but thankfully it's data you're most likely already collecting. And that data, when used correctly, can help you to spot the inefficiencies, make cost reductions and meet the obligations you have around issues like your organisation's carbon footprint.



of the world's 100 largest companies are now reporting on sustainability.

Manufacturing wastes 10% of the **Gross World Product every year.** 

Source: KMPG

Using big data saw an 8% increase in profit and a 10% reduction in cost.

Source: Bi-Survey.com



#### **SUSTAINABILITY**

# Customer Success Story: (Henkel





# THE PROBLEM:

When you're one of the world's leading chemical and consumer goods companies, there are always going to be inefficiencies in your business. For Henkel the problem was that their analytics tools were really only suitable for basic tasks, and a job like identifying where savings might be made across their incredibly complex organisation, demanded a very different approach.



# THE SOLUTION:

Henkel used Tableau to create a single source of data that everyone in the business could access, drawing in the data from a range of existing sources - Dremio, Oracle and Excel Cubes, This allowed everyone in the company to apply the data directly to their area of responsibility.



## THE RESULTS:

The result was energy and cost savings worth over €4 million, a reduction in energy consumption in their Laundry & Home Care global supply chain of 20% and an overall improvement in the efficiency of their factories by over 10%.

#### **RESULTS AT A GLANCE:**

In 2019 Henkel identified energy and cost savings worth

consumption across Laundry & Home Care supply chain since 2013

"The more accurate we can be with our data. the more likely we are to identify where savings can be made"



DR JOHANNES HOLTBRUEGGE Senior Manager Transformation Henkel Laundry & Home Care



# **Enable employees** to succeed

Leaders know that the vast majority of their employees want to perform to the best of their abilities.

They want interesting, challenging work and to feel that they are making progress in their careers. But outdated processes and legacy systems can get in their way. Those processes that have evolved over time may not have been re-examined in a while and different departments or business units may pull against each other. In many ways, the organisation can unwittingly be setting them up to fail.

As manufacturing increasingly becomes more service-driven it's time for a rethink on how we see and understand the data around people. Progressive manufacturers are beginning to put facts, not opinions, at the centre of every business conversation.

The free flow of facts across organisations is vital to ensuring that every person and every function is on the same wavelength. Silos are broken down giving the business both a single source of truth and transparency from beginning to end. And because executives have access to the big picture they can zoom in and out to get more or less detail as required meaning that every decision taken is both informed and effective. This is how your valuable employees stay and grow with you - because they know that you care about their development. And they care about yours.



of leaders say empowering workers through data has increased productivity.

Source: YouGov

say the quality of work would improve in the long term as more data-based insights are made available to frontline employees.

Source: BusinessWire



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# **Customer Success Story: Honeywell**



### THE PROBLEM:

Legacy systems and outdated work practices can be the biggest issue in getting the best out of teams. In the case of Honeywell's Global Finance Centre (GFC), outdated practices in data analysis meant that it could take them months of extraction and transformation to produce even a standard sales report. A serious problem when you are a global company with products in every sector from aviation to construction.

#### RESULTS AT A GLANCE:

30,000+ users across the business

person hours saved



# THE SOLUTION:

Honeywell changed their entire data model to enable self-service analytics and overcome the problems of speed and clarity. Tableau's dashboards helped the Global Finance Centre focus on revenue by segment and product client allowing leadership to make decisions on where to deploy their salesforce.



### THE RESULTS:

Data is now analysed in hours instead of months, netting Honeywell a saving 10,000-20,000 person hours. In addition it has helped the business to make crucial business decisions, helping keep the business on track for its objectives.

"You can take all of that data, translate it into good business insights, and then work with your internal customer group to enable them make good decisions based on those insights"



#### PREETHAM SHANBHAG

Executive Director & GM - FP&A Operations & Transformation Honeywell Technologies Solutions



# **Customer Experience** is your competitive advantage

The very fundamentals of manufacturing are changing forever. Once the end result of manufacturing was often a straightforward transaction between the customer and the manufacturer. But now the boundaries between products and services are blurring.

Now buyers are pushing manufacturers to service customers beyond the initial sale. This Product-as-a-Service approach means that customer experience is becoming the new battleground for manufacturers - and creating an opportunity to leverage customer experience as a key competitive differentiator.

Furthermore, B2B customers are increasingly demanding service and experiences that they receive from their favourite consumer brands, in entertainment, retail or even financial services.

To get the holistic view of your customers that make approaches like Productas-a-Service possible means using every piece of data that you have about them. Giving your customers a consistently excellent experience that will keep them with you requires real time insights. It means that you need to analyse your customer journey at every single touchpoint, identifying gaps and constantly looking for new ways to delight them.

86%



manufacturers in a Salesforce survey said they believe customer experience to be a key competitive differentiator.

Companies that lead in customer experience outperform laggards by nearly 80%.

Source: Forrester

An increase in customer retention of merely 5% can equate to an increase in profit of 25%.

Source: Bain & Company



#### **SUSTAINABILITY**

# **Customer Success Story:**





## THE PROBLEM:

With a direct line from production line to showroom, vehicle manufacturing may be one of the sectors that is most directly focussed on customer experience. Nissan discovered that they were struggling to stay relevant with customers in the face. of changing markets and habits. The company was awash with customer data, but struggling to use it strategically.



## THE SOLUTION:

Nissan set out to reimagine data related roles and put in place a support model that emphasised data management, certification and citizen development with staff. This shift in emphasis prompted data advocacy from leadership and an understanding that data could be used throughout the organisation to help it achieve its goals.



### THE RESULTS:

The visual analytics shared worldwide track sales effectiveness, production, optimal vehicle delivery, online customer interactions, and more. All of which has helped Nissan meet customer demand, and develop a consistent global approach to seeing, understanding and using data.

### **RESULTS AT A GLANCE:**

Yielded multi-million dollar savings to Nissan's bottom line with Tableau

Reduced warranty claims by anticipating customer needs and vehicle maintenance

"That flicker of data cognition turning into deeper understanding was what Nissan needed for success in a digital world."



DANIELLE BERINGER Regional Data Officer Nissan North America



# How Tableau is helping manufacturing organisations across Europe to achieve clarity

The issues that face manufacturing are clear - but the solution is clear too.

When you have full visibility, of your supply chain, of your inefficiencies and of your customer - then the decisions you take will have a real, positive impact across the whole organisation. Tableau provides that visibility and clarity.



# Free flow of facts across the organisation

Because Tableau is self-serve. everyone from the CEO down can put fact at the centre of every critical conversation in a beautifully visualised way.



# **Aligns both functions** and employees

Tableau creates a single language, so that your entire organisation points in the same direction, regardless of company size or complexity.



# Breaks down silos ensuring end-to end transparency

Tableau enables executives to do what's best for the business by providing end to end transparency and a single source of truth.



# A big picture view, all in one place, leads to big picture decisions

Tableau helps individual functions like HR. Marketing and Sales to succeed but also enables executives to see the big picture through our single interactive dashboard.



# Where do you go from here?

**Every company will have different priorities when it comes to the four problems** outlined in this ebook. We've shown you how some of them have used Tableau to overcome them - and that may be exactly what you need, but it doesn't stop there.



#### Learn

Come and attend some of our Executive Briefings or webinars at tableau.com. You'll find a wealth of information and education that will show you the power of clarity when it comes to making better business decisions.



#### **Talk**

If you'd like to have a more direct conversation on how Tableau can help to solve your issues we're happy to talk it through with you, just contact us and we'll set it up.



## **Share**

Start to get your team and the rest of your leadership on board. Share the ebook, start a conversation and then get ready to move from complexity to clarity.